

D I A M O N D T E A K



Top: Spirit Song Wing, Curved (77")
Middle: Spirit Song Bench, S/S (90")
Bottom: Spirit Song Bench, W/W (124")





What if furniture could be beautiful, comfortable, and durable beyond all expectation? INTRODUCING SPIRIT SONG...Golden teak and shimmering stainless steel blend together in a timeless elegance of strength and stability. This exquisite line of heirloom furniture can be combined in countless arrangements for both indoor and outdoor use. Each design in the collection is a work of art, with graceful, elegant curves crafted by the team of Tiffany and Tiffany. This beautiful furniture graces gardens, fine homes, snowy mountaintop retreats, and tropical island resorts. Its comfort and strength have enriched university campuses, national museums, and corporate parks. The functional durability and aesthetic character of the Spirit Song Collection will soar above your expectations.

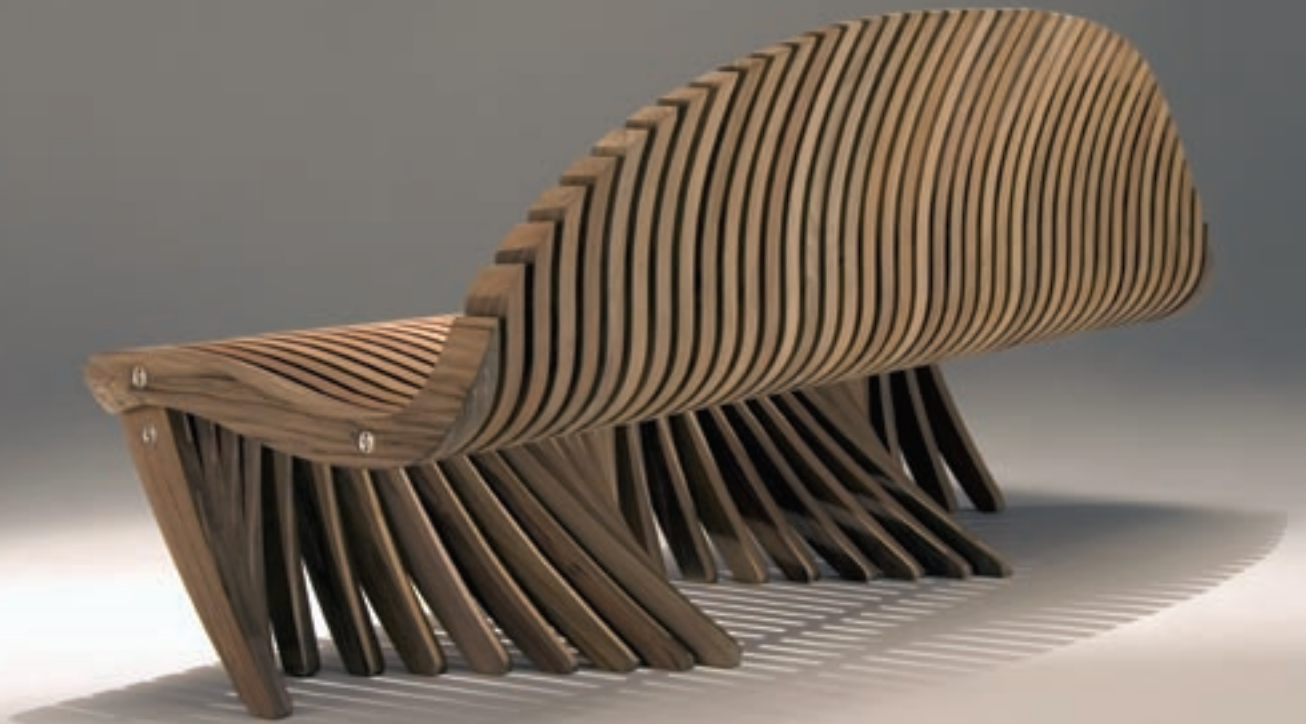


Spirit Song Bench, Custom S-Curve



THE SPIRIT SONG COLLECTION IS THE VERY ESSENCE OF FUNCTIONAL ART.

Imbued with a sense of adventure, this beautiful furniture defines high style, supreme comfort, and fine craftsmanship. Born of an articulated need and built upon a series of abstractions, each piece of this furniture is a vision fully realized. Inspired by a thirty-year history of collaboration, designers Barbara and Robert Tiffany have brought their creative process to a peak in the Spirit Song Collection. Their remarkable teak furniture designs embody innovation, function, and a unique artistic vision.





TEAK IS PRIZED THE WORLD OVER FOR ITS NATURAL BEAUTY AND DURABILITY.

The beautiful teak in Spirit Song furnishings will dominate time itself. Known as heirloom teak, this purpose-grown material provides strength that will support generations of use. The durable heartwood of the teak tree contains oils and minerals that make it distinctively beautiful and substantive. Teak has long been recognized as the strongest and most stable wood. Ideally suited for outdoor use, this natural golden teak will gradually weather to a beautiful silvery gray.



WITH A BACKGROUND IN ENGINEERING, ARTIST AND INDUSTRIAL DESIGNER ROBERT TIFFANY APPROACHES DESIGN CHALLENGES WITH FOCUSED PASSION.

“When I thought about making a bench in wood, I started with an elegant profile which defined proper support for the seat and back of a person, tracing the reflexed leg to the floor.” From the abstract visualization of this sinuous footprint the Spirit Song bench emerged. Engineered with tensioned stainless steel rods to hold their parallel elements together and stainless steel spacers to hold them apart, the result is an ergonomic combination of stability and comfort. Robert Tiffany’s singular approach to design and engineering secured U.S. utility and design patents for the Spirit Song Collection. The furniture has also earned prestigious acknowledgements including the Design Excellence Award at the International Casual Furniture Exhibition and the ADEX Platinum Award.





THE SPIRIT SONG COMPLIMENTS ANY SETTING FROM THE MOST URBANE INTERIORS TO CORPORATE PARKS TO QUIET WOODLAND RETREATS.



Spirit Song dining furniture provides a graceful experience to be truly savored. The tables, elegantly detailed in stainless steel, are available with glass or teak tops, some with extensions. They afford a full range of seating configurations, from inspiring wing-shaped individual benches to long, curving sequences arranged to reflect and enhance the surrounding landscape. Stacking chairs offer the added convenience of conserving space when not in use. The Spirit Song Collection provides options for the perfect arrangement of furniture for home, office, or public space.

Above: Dining Table, Glass Top (60"), Tri-Base
Detail: Dining Table, Wood Top, Wood/Glass Insert Option





TEAK IS THE CROWN JEWEL OF TROPICAL HARDWOODS, AND THE SPIRIT SONG COLLECTION USES ONLY SUPERLATIVE QUALITY, ECOLOGICALLY FRIENDLY TEAK CULTIVATED IN DEMOCRATIC COSTA RICA.

Many producers try to take advantage of teak's reputation, but there is only one true teakwood *tectona grandis*. First European Quality (FEQ) denotes teak that has been selected as the finest in the world. Diamond Teak starts with only the best FEQ teak and then hand picks the most beautiful pieces. Teakwood exhibits the most wonderful grain and color while remaining resistant to extreme climatic conditions. High-tensile, marine-grade stainless steel is used to further guarantee durability. This furniture is designed to last more than a lifetime. Diamond Teak is unique in that we raise hardwood for use in the Spirit Song Collection on our own teak plantations. From teak seedling to fine seating, Diamond Teak controls every step in the creation of this exquisite furniture. Each piece comes fully assembled directly from Costa Rica, embodying the character and beauty of a tropical paradise.



Left Top:
Dining Classic Armchair
Left Middle and Bottom:
Dining Classic Sidechair

Right Top:
Dining Tripart Armchair
Right Middle and Bottom:
Dining Tripart Sidechair



Above: Lounge Chair and Ottoman
Below: Coffee Table (36" square)



EACH ELEMENT OF A SPIRIT SONG PIECE IS SHAPED TO MATCH THE HUMAN FORM.

“For me no design works until it is perfectly comfortable. Exquisitely comfortable. I love to see the surprise and delight when people sit on our designs. ‘Imagine! A wooden seat this comfortable!’” From the words of designer Barbara Tiffany to a proven reality – the Spirit Song chairs and benches are an unforgettable experience. The smooth, elegant curves of the furniture mimic organic forms in nature, fusing grace with solid ergonomic structure.





DIAMOND TEAK PRODUCES THIS EXQUISITELY HAND-CRAFTED TEAK FURNITURE USING SUSTAINABLE, PLANTATION GROWN MATERIALS AND ENVIRONMENTALLY-FRIENDLY METHODS.

This Pennsylvania company has spent two decades perfecting the materials and craftsmanship that make the Spirit Song Collection possible. Founders Kevin and Christine Yardley met at Harvard and were introduced to Costa Rica as volunteers teaching with the WorldTeach organization. They quickly developed a philosophy dedicated to protecting the global environment through reforestation and sustainable development. This environmental commitment extends to supporting the local community in Costa Rica by creating well paying jobs with benefits. The fact that employees of Diamond Teak are treated with thoughtfulness and respect is reciprocated in the care that these craftspeople put into every piece of fine teak furniture. Diamond Teak's plantations currently protect more than 1,000 acres of primary and secondary jungle and provide safe havens for diverse tropical flora and fauna. The beauty of the Spirit Song design is matched by the respect for nature observed in its creation.

Opposite: Reception Desk and bench,
Corporate Headquarters. London
Above Left: Battery Park,
New York City
Above Right: Corporate Park,
Thousand Oaks, California

Back shapes are for both straight and curved benches.



Wing/Wing (WW)



Wing/Shoulder (WS)



Shoulder/Wing (SW)



Shoulder/Shoulder (SS)



The seat is straight along the front edge and curved along the back edge.



The seat is curved on both the front and back edges.

With Backs

	Product Code	Length	Depth	Height
Straight	B50SS	50	27	33
	B60SS	60	27	33
	B72SS	72	27	33
	B74SW or WS	74	27	33
	B76WWW	76	27	33
	B84SS	84	27	33
	B86SW or WS	86	27	33
	B88WWW	88	27	33
	B92SS	92	27	33
	B94SW or WS	94	27	33
	B96WWW	96	27	33
B132SW or WS	132	27	33	
Curved	BC69SS	69	32	33
	BC72SW or WS	72	32	33
	BC74SW or WS	74	32	33
	BC77SS	77	34	33
	BC86SS	86	34	33
	BC88SW or WS	88	36	33
	BC90WWW	90	36	33
	BC96SS	96	37	33
	BC98SW or WS	98	37	33
	BC100WWW	100	37	33

Without Backs

	Product Code	Length	Depth	Height
Straight	B50	50	24	18
	B60	60	24	18
	B72	72	24	18
	B74	74	24	18
	B78	78	24	18
	B90	90	24	18
	B94	94	24	18
	B98	98	24	18
	B132	132	24	18
	Curved	BC69	69	29
BC72		72	30	18
BC77		77	31	18
BC84		84	33	18
BC96		96	35	18
BC98		98	36	18
BC100		100	36	18

Dimensions in inches. Dimensions are approximate. If you need a precise dimension you must notify us and during our hand finishing proces we will meet your needs.

Benches are delivered fully assembled with the exception of benches over 96." Benches above 96" are shipped in sections which can be easily assembled on site.

All Diamond Teak furniture is made with the finest quality First European Quality (FEQ) grade teak and is kiln dried.

Custom configurations are available, please contact Diamond Teak toll free at 877. 874. TEAK or 215. 453. 2196 to discuss your specific project requirements.



Small base/
glass top

Large base/
glass top



Glass top

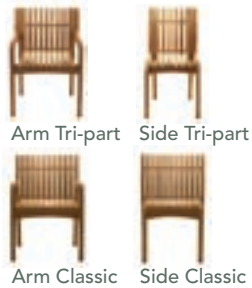
Wood top



Glass top

Extension top

With center insert option



Arm Tri-part

Side Tri-part

Arm Classic

Side Classic



Chair

Ottoman

Coffee Table



Chaise Lounge

Tables

		Product Code				
		Glass	Wood	Diameter	Height	
Circular		CT36G	CT36W	36	30	
		CT42G	CT42W	42	30	
		CT48G	CT48W	48	30	
		CT54G	CT54W	54	30	
		CT60G	CT60W	60	30	
		NA	CT66W	54	30	
		NA	CT72W	60	30	
			Glass	Wood	Square	Height
Square		ST36G	ST36W	36	30	
		ST42G	ST42W	42	30	
		ST48G	ST48W	48	30	
		ST54G	ST54W	54	30	
		ST60G	ST60W	60	30	
		NA	ST66W	66	30	
		NA	ST72W	72	30	
			Glass	Wood	Length	Width
Rectangle		RT6042G	RT6042W	60	42	30
		RT6642G	RT6642W	66	42	30
		RT7242G	RT7242W	72	42	30
		RT7842G	RT7842W	78	42	30
		RT8442G	RT8442W	84	42	30
		NA	RT9642W	96	42	30
		NA	RT10842W	108	42	30
		NA	EXT88112W	88/112	42	30

Chairs

(All chairs stack except classic arm)

Description	Product Code	Width	Depth	Height
Arm Tri-part	ATC	23	22	33
Side Tri-part	STC	17	22	33
Arm Classic	ACC	22	22	33
Side Classic	SCC	22	22	33

L O U N G E

Description	Product Code	Width	Depth	Height
Chair	C20	20	22	33
Table/Ottoman	T27	27	18	18
Coffee Table	TT3236	32	36	18
	TT3636	36	36	18
	TT4836	48	36	18
Chaise Lounge	CL	63	25	32

Longer and/or custom dining and coffee tables available. Please inquire.

Spirit Song designs are protected by U.S. Patent Design D443,769 and Utility 6,824,221 + other patents pending. These patents will be vigorously enforced against infringement or misappropriation.



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Spirit Song Bench, Curved S/S (96")